



FES Commissioning

John Staples, LBNL

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Overview



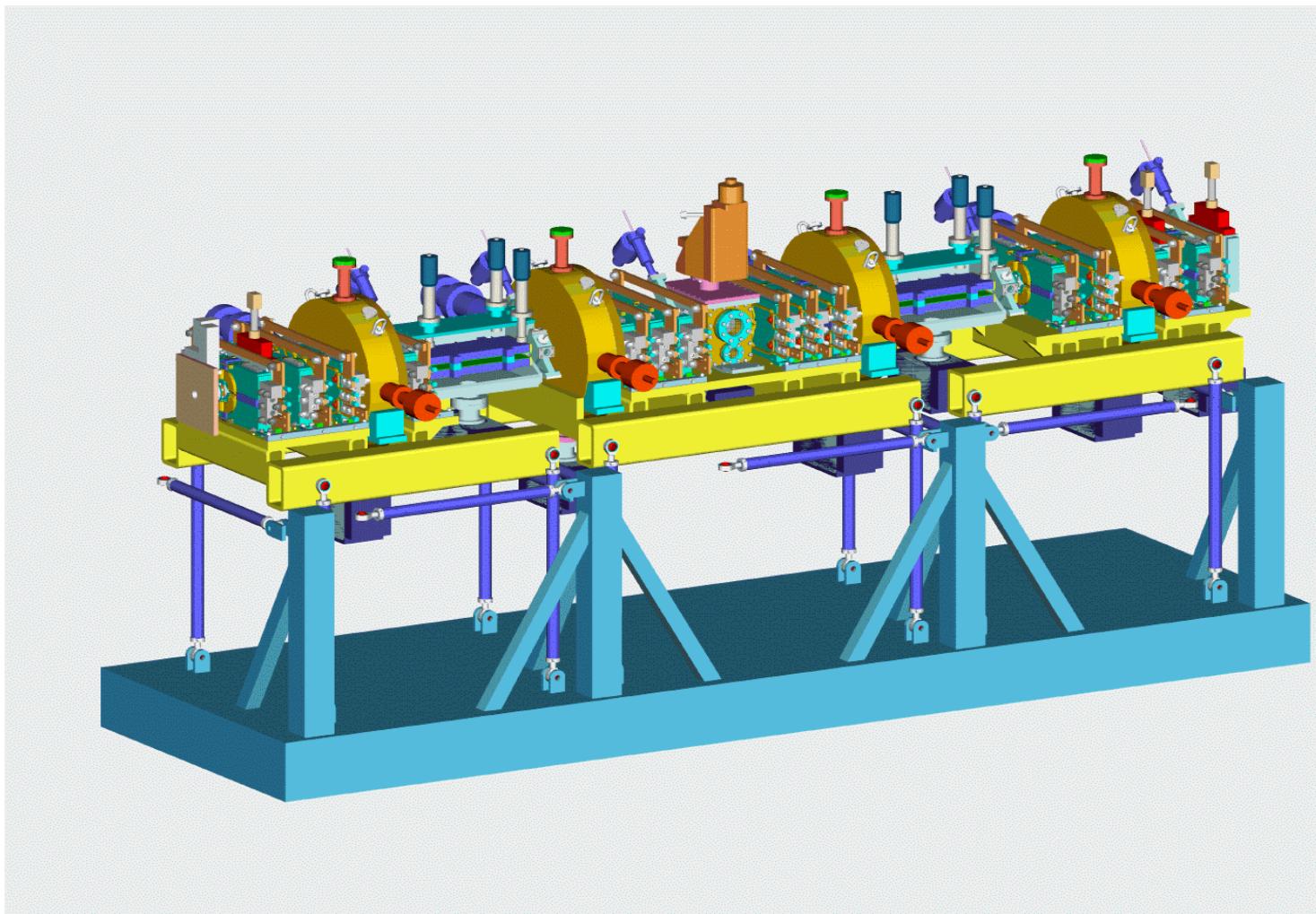
- FES Tuning
- Beam Parameter Range
- Diagnostic Plate
- Warmup
- Training and Safety
- Issues beyond FES

FES Tuning



- Knobs:
 - 11 quad (central 6 quads in 3 families)
 - 8 rebuncher (4 amplitude, 4 phase)
 - 12 steering (6 x, 6 y steerers)
 - Chopper target position
- Diagnostics
 - 5 x, 5 y profile (wires, non-intercepting later)
 - 6 x, 6 y centroid from 6 BPMs
 - 6 phase monitors from same 6 BPMs
 - 2 toroids
 - Emittance device (very low power)

MEBT Layout



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Beam properties in the front end:

About 60 mA out of the source

At least 52 mA (peak) out of the RFQ

645 ns on, 300 ns off during mini-pulse, “20 μ s” ramp of the pulse width at leading edge of macropulse

Maximum power conditions: 1 ms macropulse length, 60 Hz

Power must be reduced when diagnostic devices are inserted, typical 10 to 100 μ S pulse length, 2 to 10 Hz.

Can run “single turn injection” mode, only a single \leq 645 ns pulse at up to 60 Hz.

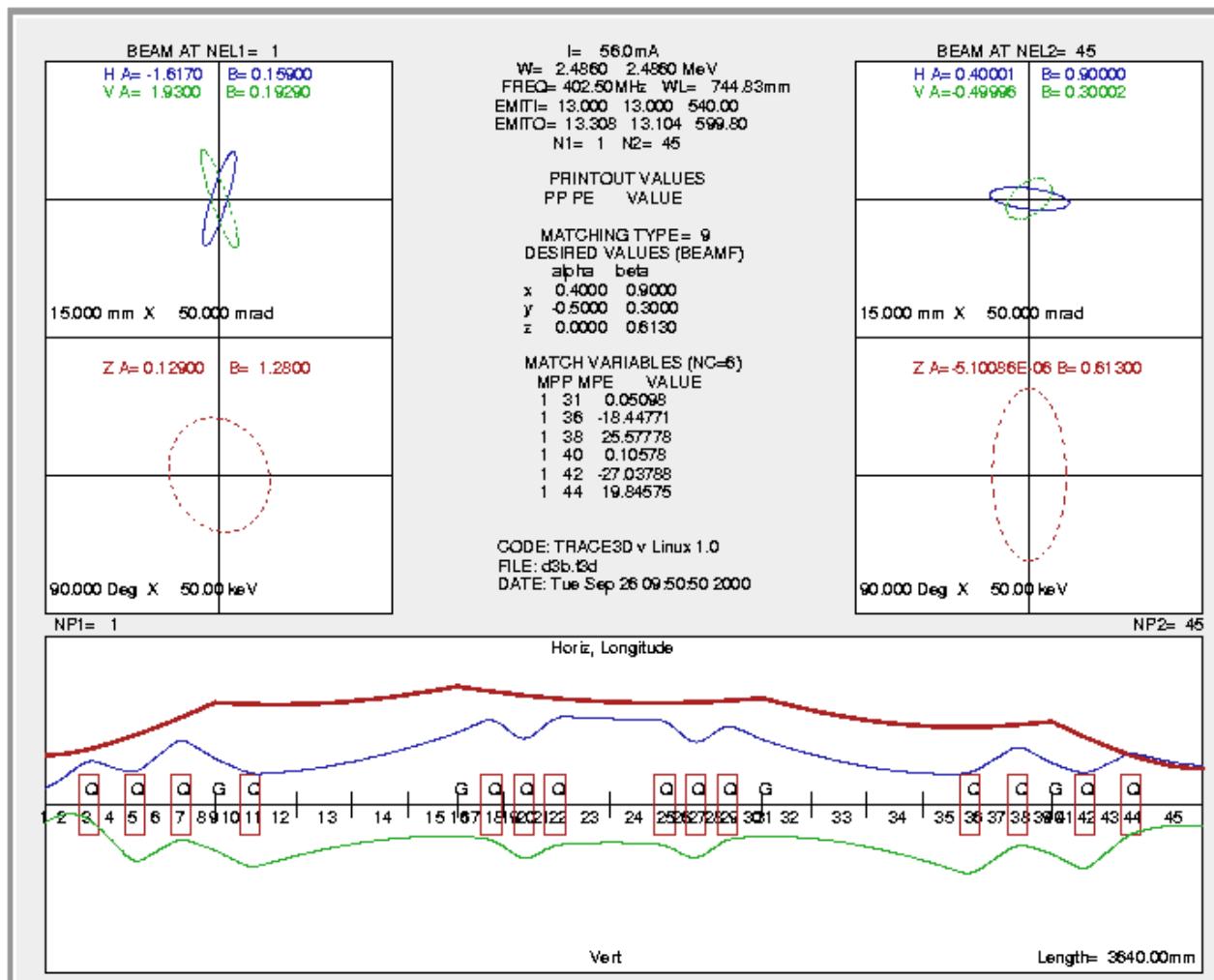
Pulse-on-demand mode is inherently part of ALARA.

Because of thermal conditioning needs (e.g., plasma, accelerating cavities), in many of the reduced power modes, the high voltage and RF systems will cycle at a steady 6 to 60 Hz rate. Only the beam will be gated to lower (or even zero) rep rate with the LEBT chopper.

In MEBT (ignoring the 402.5 MHz RF microstructure):

$$\begin{aligned} 52 \text{ mA} \cdot 2.5 \text{ MeV} &= 130 \text{ kW peak} \\ 52 \text{ mA} \cdot 2.5 \text{ MeV} \cdot 0.68 \text{ D.F.} &= 88 \text{ kW avg. over 1 ms} \\ 52 \text{ mA} \cdot 2.5 \text{ MeV} \cdot 0.68 \text{ D.F.} \cdot .06 \text{ D.F.} &= 5.3 \text{ kW thermal} \end{aligned}$$

MEBT Beam Envelope

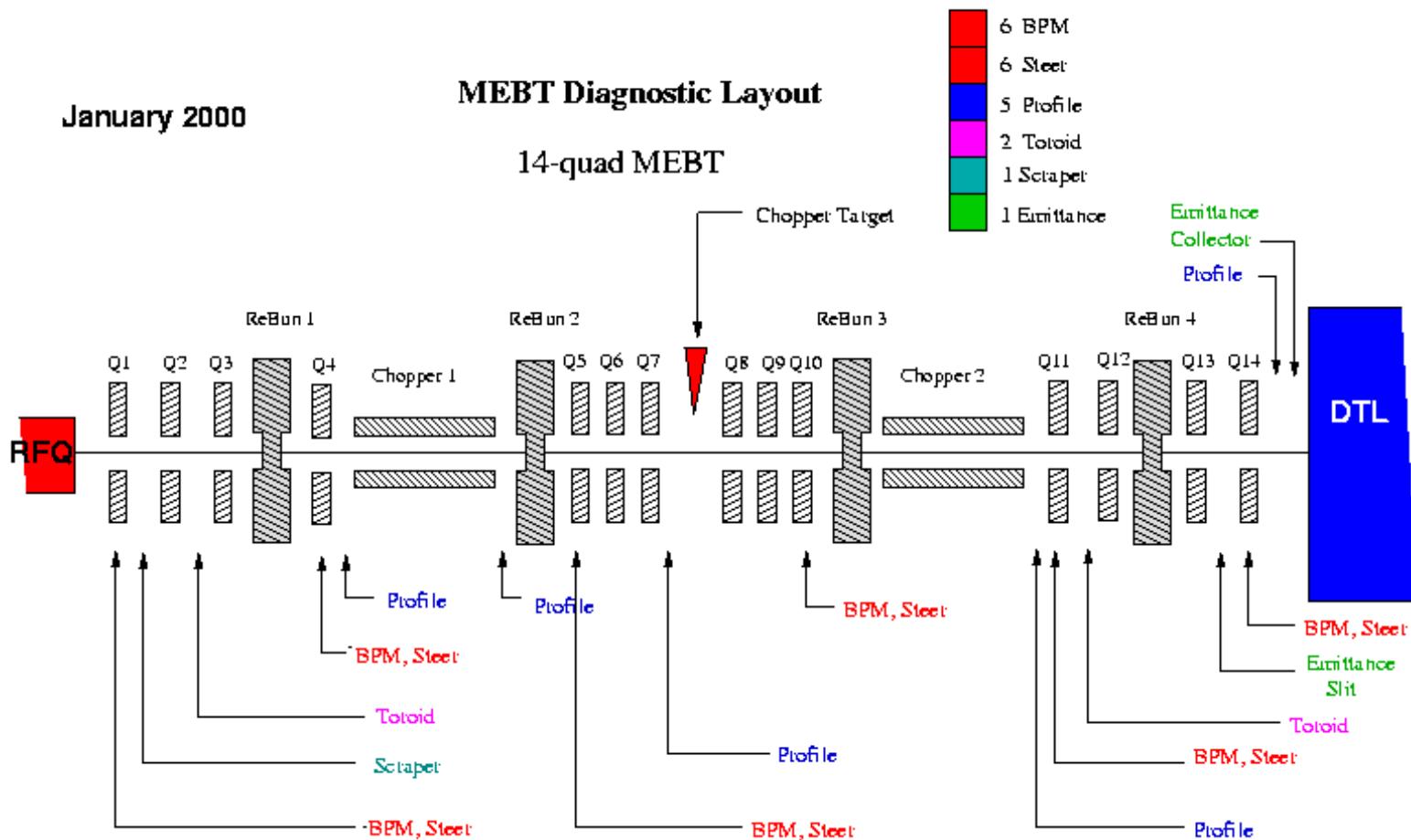


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MEBT Diagnostics



January 2000



FES Tuning 2



- Diagnostics give slightly overdetermined set
- RFQ characteristics assumed known
 - fairly independent of ion source emittance
- Redundancy:
 - Quads: mag measurements + beam-based
 - Cavities: r.f. probes and TOF
- MEBT chopper power supply:
 - run at low or d.c. to set $M_{16}=M_{26}=0$

Beam Parameter Range



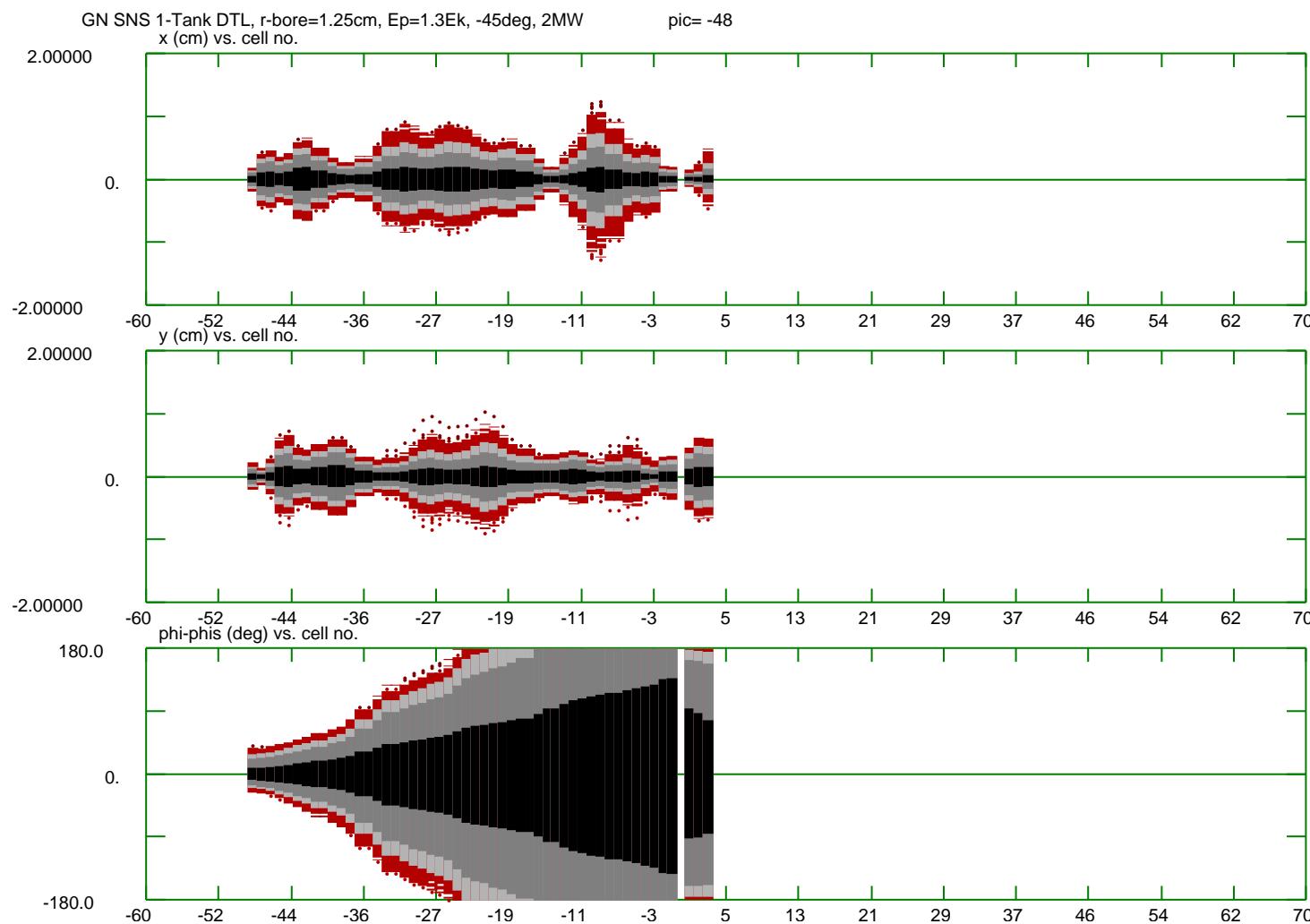
- Full 2 MW operation
- Enhanced, for 2-ring operation
 - implications of supercycle interaction
- Reduced Specs
 - single-turn for ring studies
 - low current
 - full current, low duty-factor
 - other special tuning/operation modes

Rebuncher Cavity Tuning

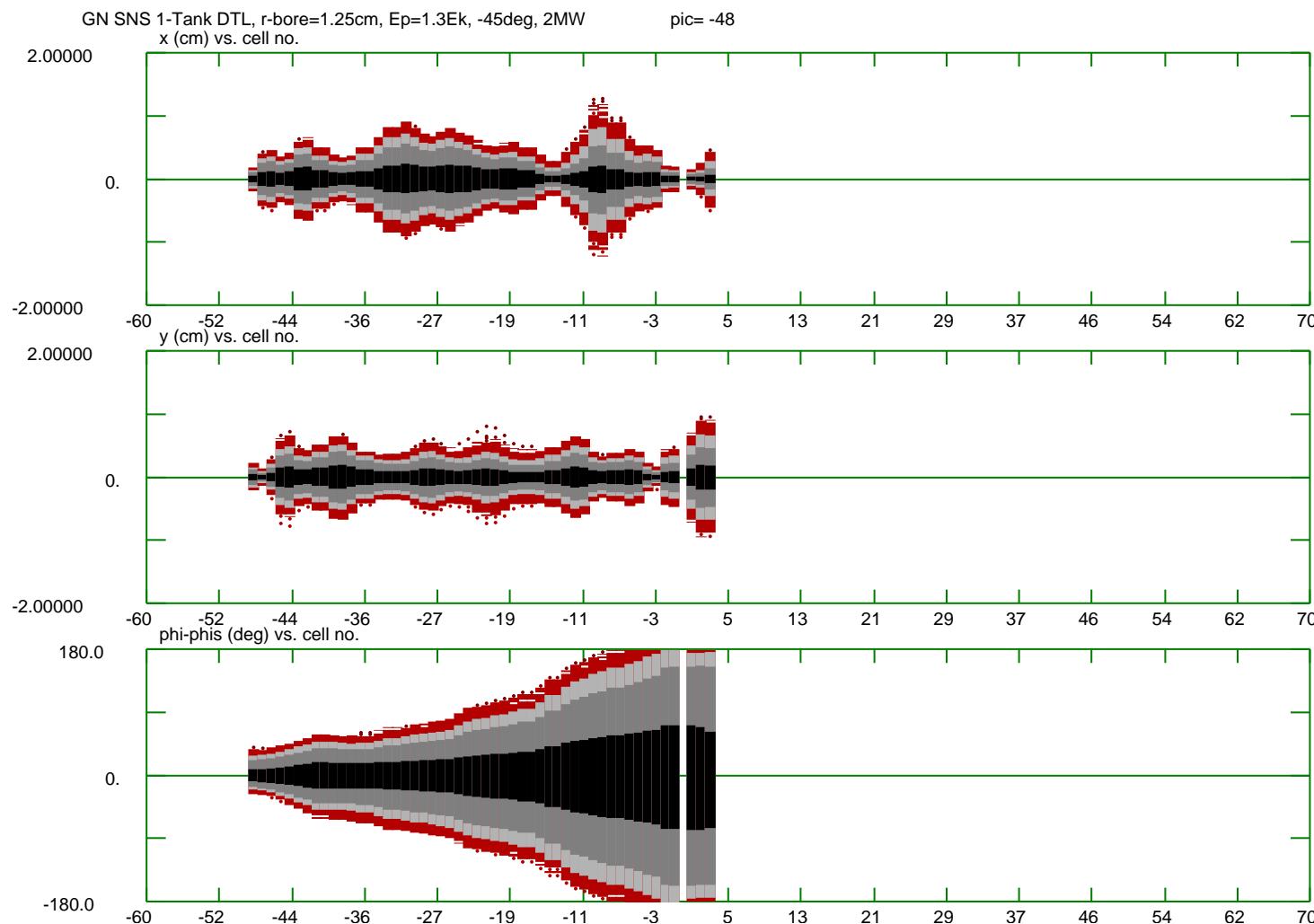


- 4 Cavities, tune amplitude and phase of each
- Use TOF technique with BPMs
- Observe 805 MHz beam component
- Beam debunches fast: make sure that enough survives to do a TOF measurement
- Turn on rebuncher in sequence
- No pulse shape monitors in MEBT

No rebunchers on



Rebuncher 1 on

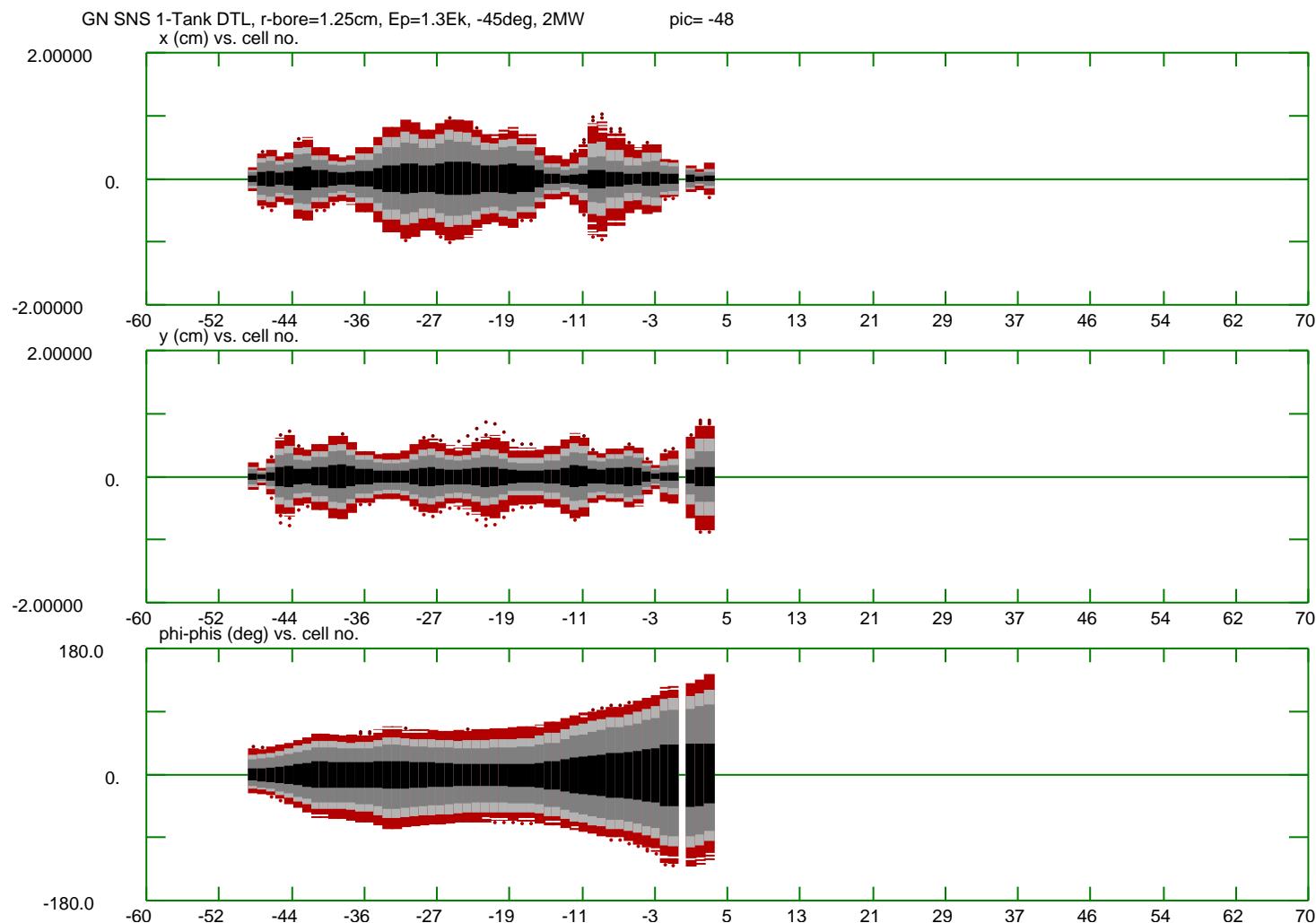


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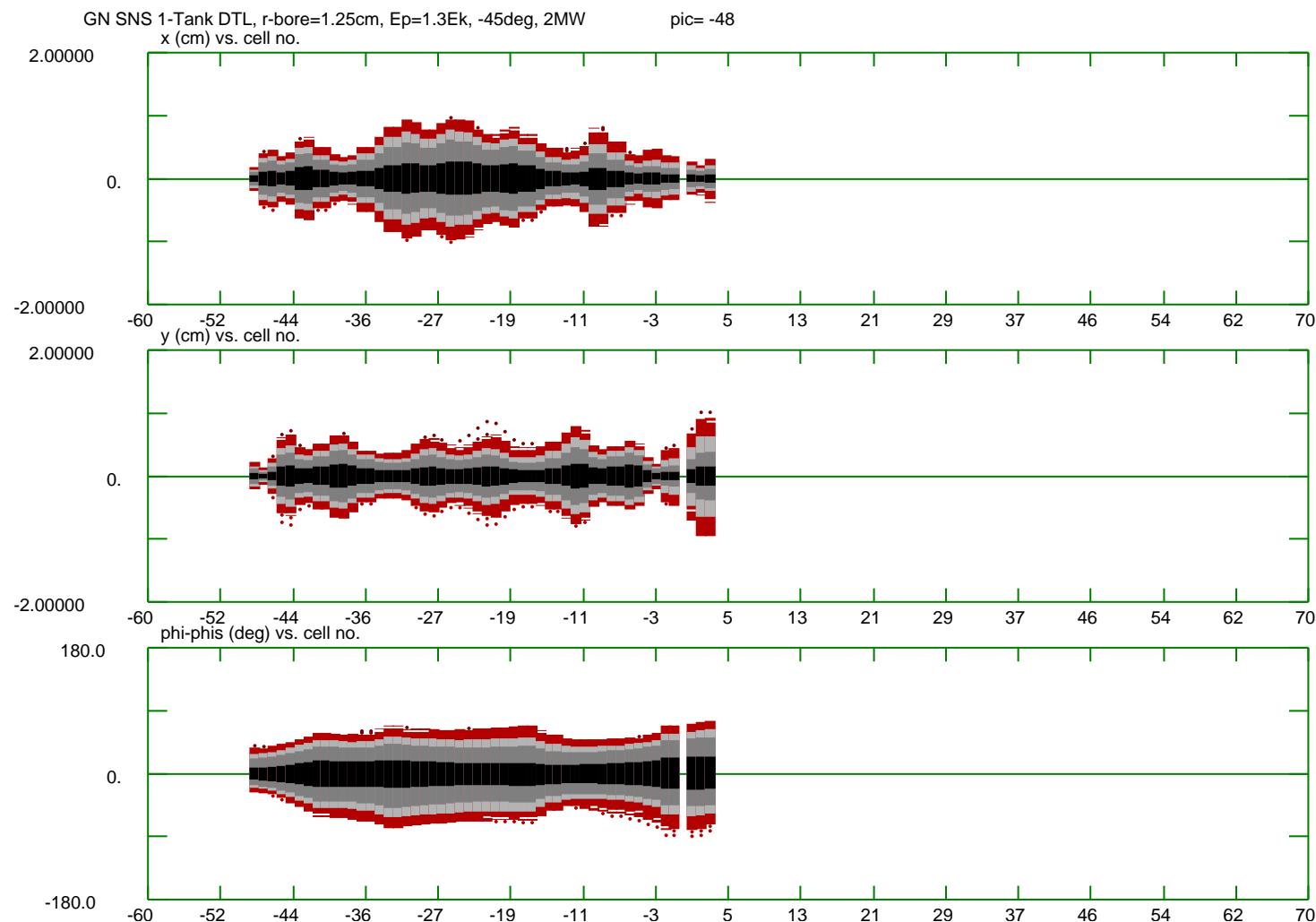
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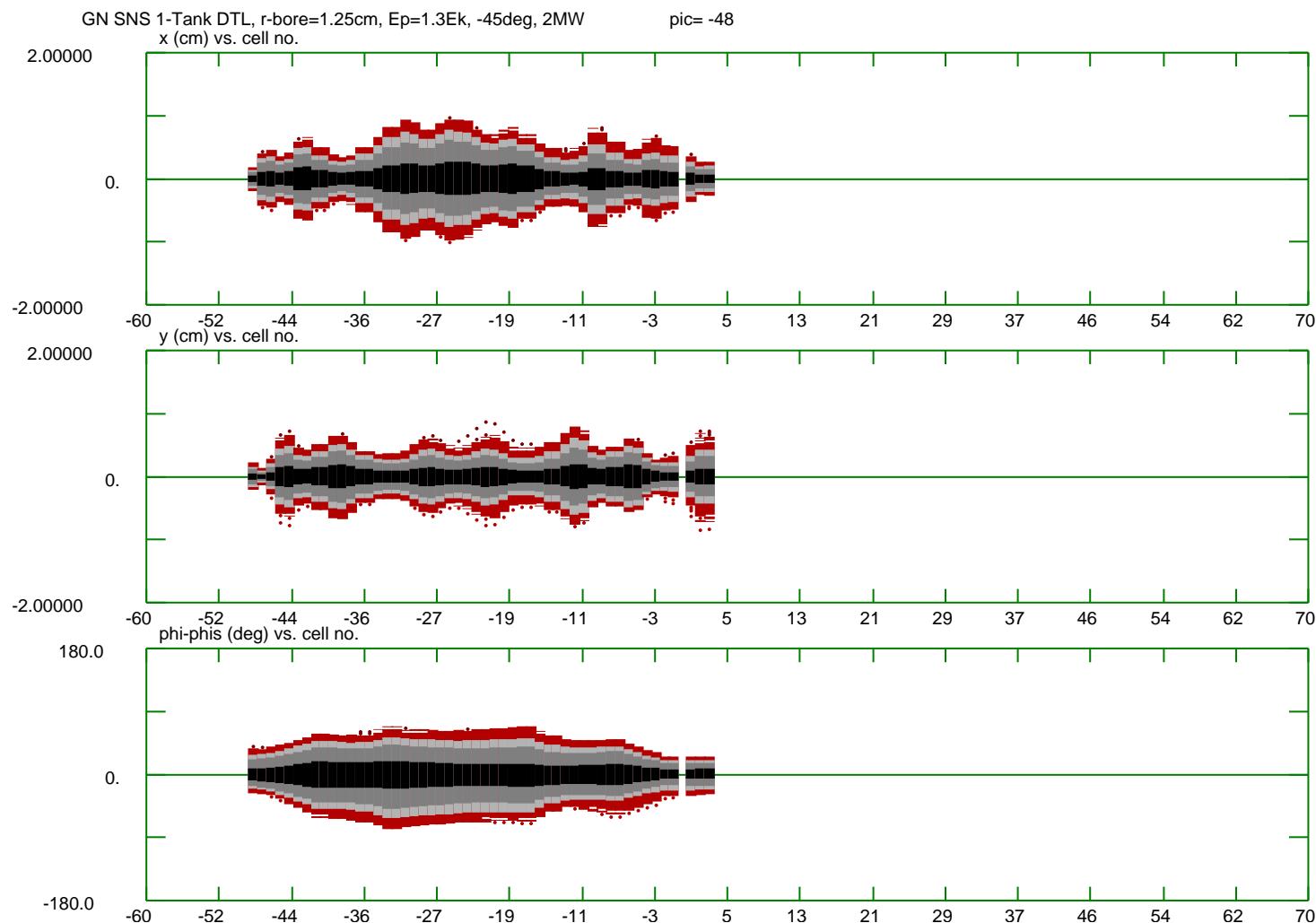
Rebunchers 1,2 on



Rebunchers 1, 2, 3 on



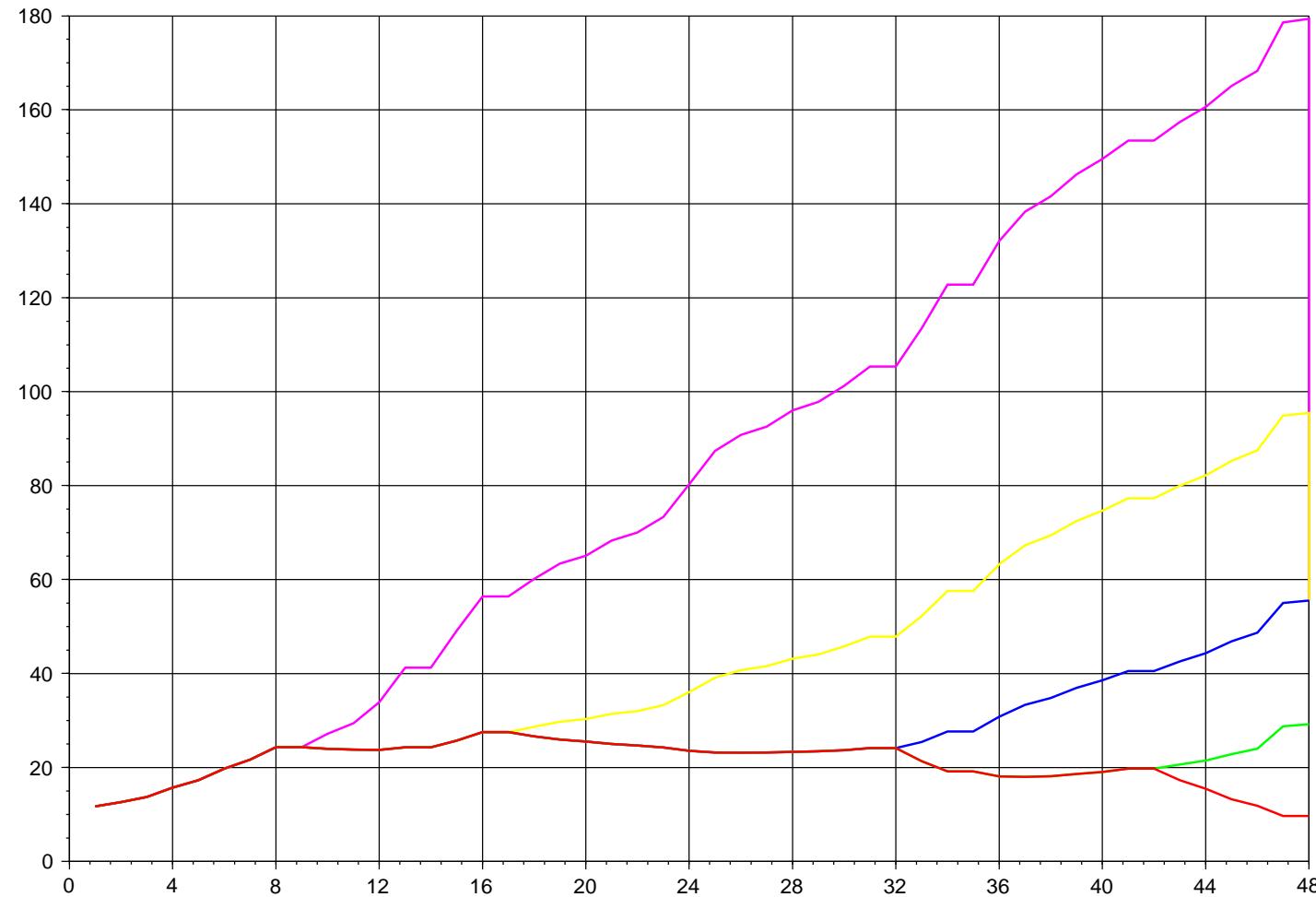
All Rebunchers on



RMS Phase Spread



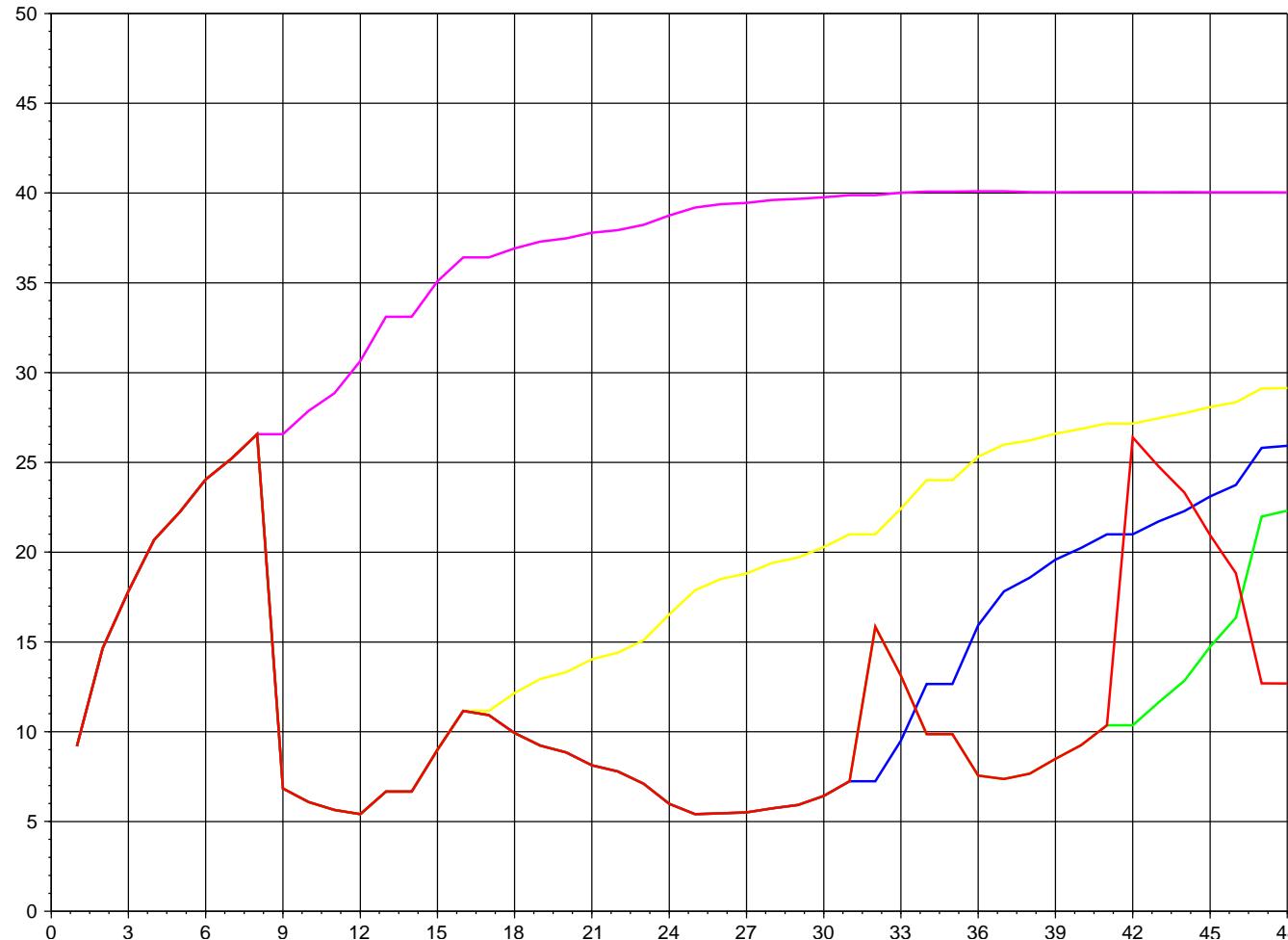
RMS Phase Spread vs. Element Number



RMS Energy Spread



RMS Energy Spread vs. Element Number

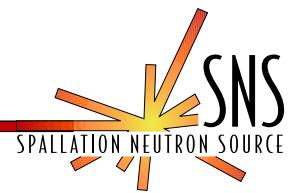


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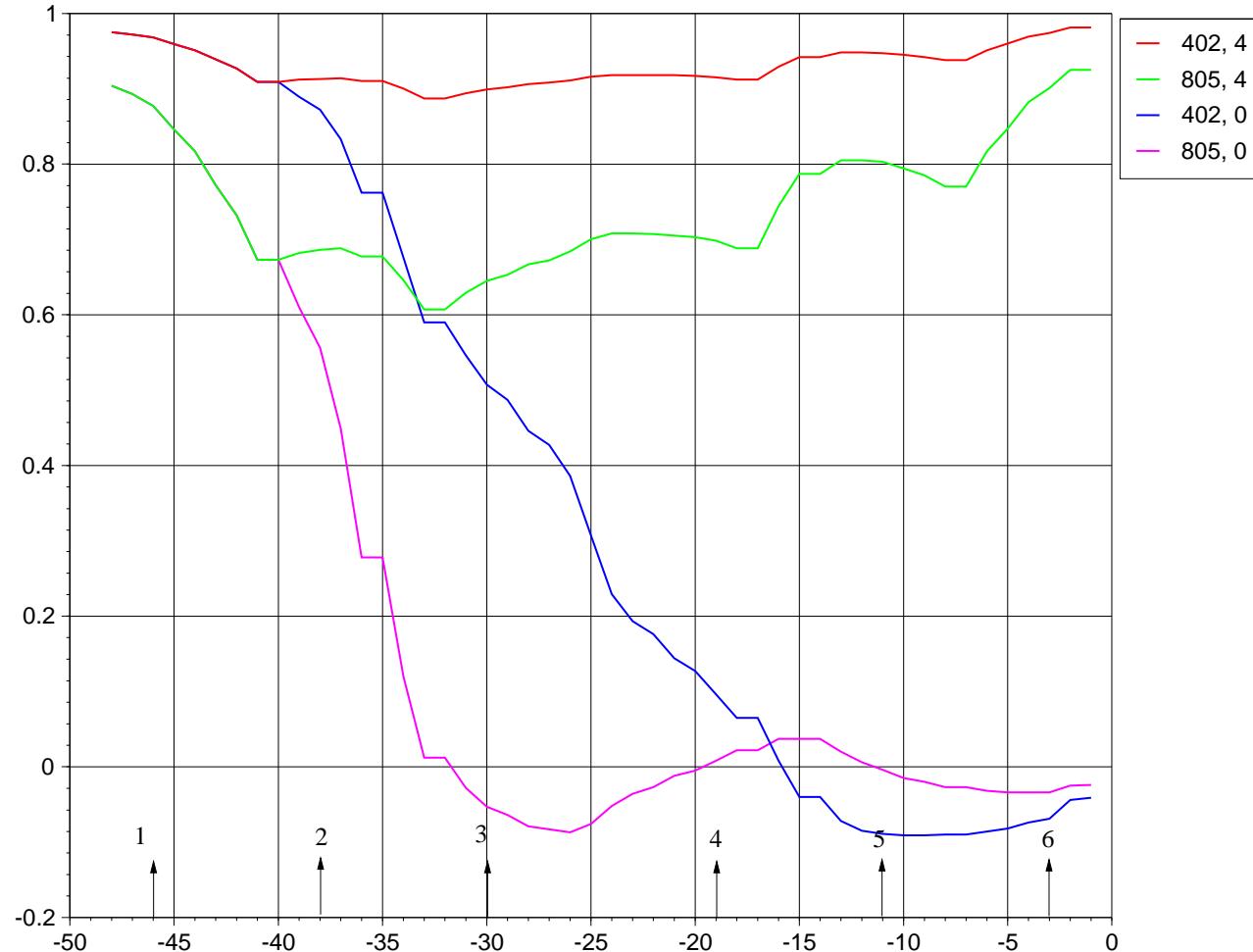
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402,805 Harmonic Content



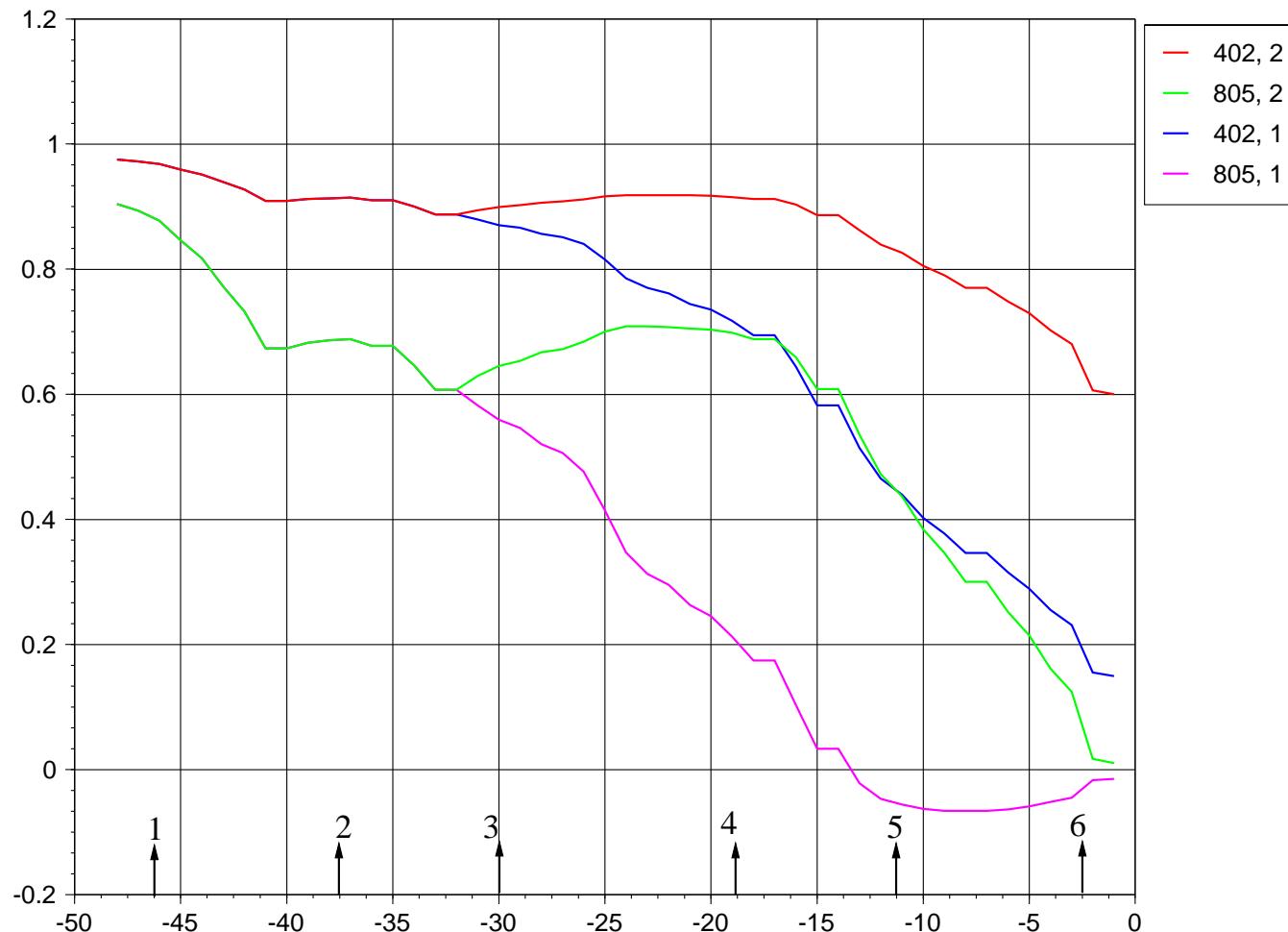
402, 805 harmonic contents, bunchers on, off



402, 805 Harmonic Content



402, 805 MHz content with 1, 2 bunchers on



Profile Monitors



- Measure x, y profile at 5 locations
- Needed to tune quads
- Non-intercepting desired
- Will use wires initially
- Power density significant
 - up to 500 kW/cm^2
 - independent of pulse length

Beam Power Density



MEBT into 7.5 MeV DTL												
Beam size at profile monitors												
Device	nc	Length	Location	alpha_x	beta_x	emitt_x	alpha_y	beta_y	emitt_y	sig(x)	sig(y)	Peak Pwr Density
		(cm)	(cm)	(m)	(m)	(cm-mrad)	(m)	(m)	(cm-mrad)	(cm)	(cm)	(kw/cm^2)
	1		0.00	-1.607	0.160	0.0203	1.983	0.196	0.0206	0.067	0.074	4173
	2	10.45	10.45	-5.446	0.860	0.0206	-0.602	0.069	0.0205	0.156	0.044	3019
Q1, BPM, Steer	3	6.10	16.55	2.842	1.033	0.0210	-4.324	0.321	0.0205	0.172	0.095	1265
Scraper	4	8.40	24.95	1.805	0.634	0.0214	-10.042	1.516	0.0206	0.136	0.207	734
Q2	5	6.10	31.05	-5.172	0.802	0.0215	6.145	1.793	0.0207	0.154	0.225	597
Toroid	6	8.40	39.45	-8.387	1.926	0.0217	4.107	0.922	0.0210	0.239	0.163	531
Q3	7	6.10	45.55	6.525	2.045	0.0218	-2.339	0.825	0.0211	0.247	0.154	542
	8	7.95	53.50	4.642	1.153	0.0219	-3.171	1.255	0.0212	0.186	0.191	583
Reb 1	9	0.00	53.50	3.672	1.147	0.0220	-4.172	1.245	0.0214	0.186	0.191	583
	10	7.95	61.45	2.542	0.654	0.0221	-5.614	2.014	0.0215	0.141	0.244	604
Q4, BPM, Steer	11	6.10	67.55	-0.274	0.527	0.0220	3.323	2.162	0.0215	0.126	0.252	651
Profile	12	11.45	79.00	-0.741	0.645	0.0219	2.366	1.514	0.0215	0.139	0.211	705
Chop start	13	17.50	96.50	-1.674	1.066	0.0217	1.242	0.900	0.0214	0.178	0.162	716
	14	0.00	96.50	-1.674	1.066	0.0217	1.242	0.899	0.0214	0.178	0.162	716
Chop end	15	17.50	114.00	-2.932	1.859	0.0218	0.455	0.616	0.0212	0.236	0.134	657
Profile	16	15.50	129.50	-4.259	2.925	0.0222	-0.080	0.564	0.0211	0.298	0.128	544
Reb 2	17	0.00	129.50	-5.782	2.918	0.0222	-0.397	0.554	0.0215	0.298	0.128	544
	18	7.70	137.20	-6.862	3.838	0.0226	-0.671	0.638	0.0214	0.345	0.137	439
Q5, BPM, Steer	19	6.60	143.80	11.141	3.460	0.0229	-5.314	0.999	0.0213	0.329	0.171	368
	20	3.40	147.20	9.747	2.724	0.0231	-6.381	1.398	0.0213	0.294	0.202	349
Q6	21	6.60	153.80	-10.176	2.716	0.0234	-4.877	1.515	0.0213	0.295	0.210	334
	22	3.40	157.20	-11.494	3.427	0.0236	-4.260	1.203	0.0213	0.333	0.187	332
Q7	23	6.60	163.80	0.770	4.116	0.0241	0.299	0.921	0.0214	0.369	0.164	342
Chop Stop, Profile	24	13.70	177.50	0.279	3.837	0.0249	-0.071	0.890	0.0214	0.362	0.162	354

Beam Size, Continued



	25	13.70	191.20	-0.187	3.720	0.0256	-0.455	0.964	0.0213	0.361	0.168	342
Q8	26	6.60	197.80	10.382	2.956	0.0259	-4.677	1.282	0.0213	0.324	0.193	330
	27	3.40	201.20	9.009	2.285	0.0260	-5.357	1.623	0.0212	0.285	0.217	334
Q9	28	6.60	207.80	-7.419	2.188	0.0261	6.769	1.518	0.0210	0.280	0.209	354
	29	3.40	211.20	-8.374	2.720	0.0261	5.653	1.093	0.0210	0.312	0.177	374
Q10, BPM, Steer	30	6.60	217.80	5.542	2.912	0.0263	0.587	0.718	0.0211	0.324	0.144	444
	31	7.70	225.50	4.481	2.135	0.0264	0.316	0.650	0.0211	0.278	0.137	544
Reb 3	32	0.00	225.50	3.165	2.117	0.0266	-0.131	0.641	0.0213	0.278	0.137	545
	33	15.50	241.00	1.977	1.328	0.0266	-0.731	0.774	0.0213	0.220	0.150	626
Chop start	34	17.50	258.50	0.944	0.839	0.0262	-1.699	1.187	0.0213	0.174	0.186	641
	35	0.00	258.50	0.944	0.839	0.0262	-1.701	1.186	0.0213	0.174	0.186	641
Chop end	36	17.50	276.00	0.178	0.664	0.0257	-3.077	1.975	0.0218	0.153	0.243	557
Profile	37	11.95	287.95	-0.265	0.682	0.0254	-4.172	2.749	0.0226	0.154	0.292	461
Q11, BPM, Steer	38	6.10	294.05	-4.800	0.965	0.0253	8.319	2.393	0.0232	0.183	0.276	410
Toroid	39	8.90	302.95	-7.341	2.040	0.0253	5.364	1.130	0.0239	0.266	0.192	405
Q12	40	6.10	309.05	7.112	2.045	0.0255	-1.894	0.933	0.0242	0.267	0.176	440
	41	7.45	316.50	5.043	1.130	0.0257	-2.450	1.241	0.0246	0.199	0.204	508
Reb 4	42	0.00	316.50	3.771	1.134	0.0256	-3.867	1.244	0.0245	0.199	0.204	508
	43	7.45	323.95	2.626	0.654	0.0257	-5.054	1.884	0.0249	0.152	0.254	538
Q13	44	6.10	330.05	-1.941	0.615	0.0258	7.609	1.676	0.0252	0.147	0.241	584
Emitt slit	45	8.40	338.45	-2.899	1.018	0.0258	4.439	0.658	0.0254	0.190	0.151	721
Q14, BPM, Steer	46	6.10	344.55	1.803	1.095	0.0258	1.075	0.351	0.0255	0.197	0.111	950
Profile, Emitt collector	47	19.45	364.00	0.246	0.728	0.0251	-0.496	0.249	0.0250	0.158	0.092	1417
DTL Entrance	48	1.50	365.50	1.852	0.697	0.0251	-1.280	0.275	0.0250	0.155	0.097	1378

Power Density



- Power density typically 500 kW/cm^2
- Will restrict pulse length to a few microseconds
- No tuning beam stop possible in MEBT
- MEBT chopper protection will be critical

Profile Diagnostic



- Need rapid feedback to operator
- Need ability to do multi-dimensional display of beam size vs. multiple quad tunes
- Second moment problem: some embedded software may help sort it all out

Beam Steering



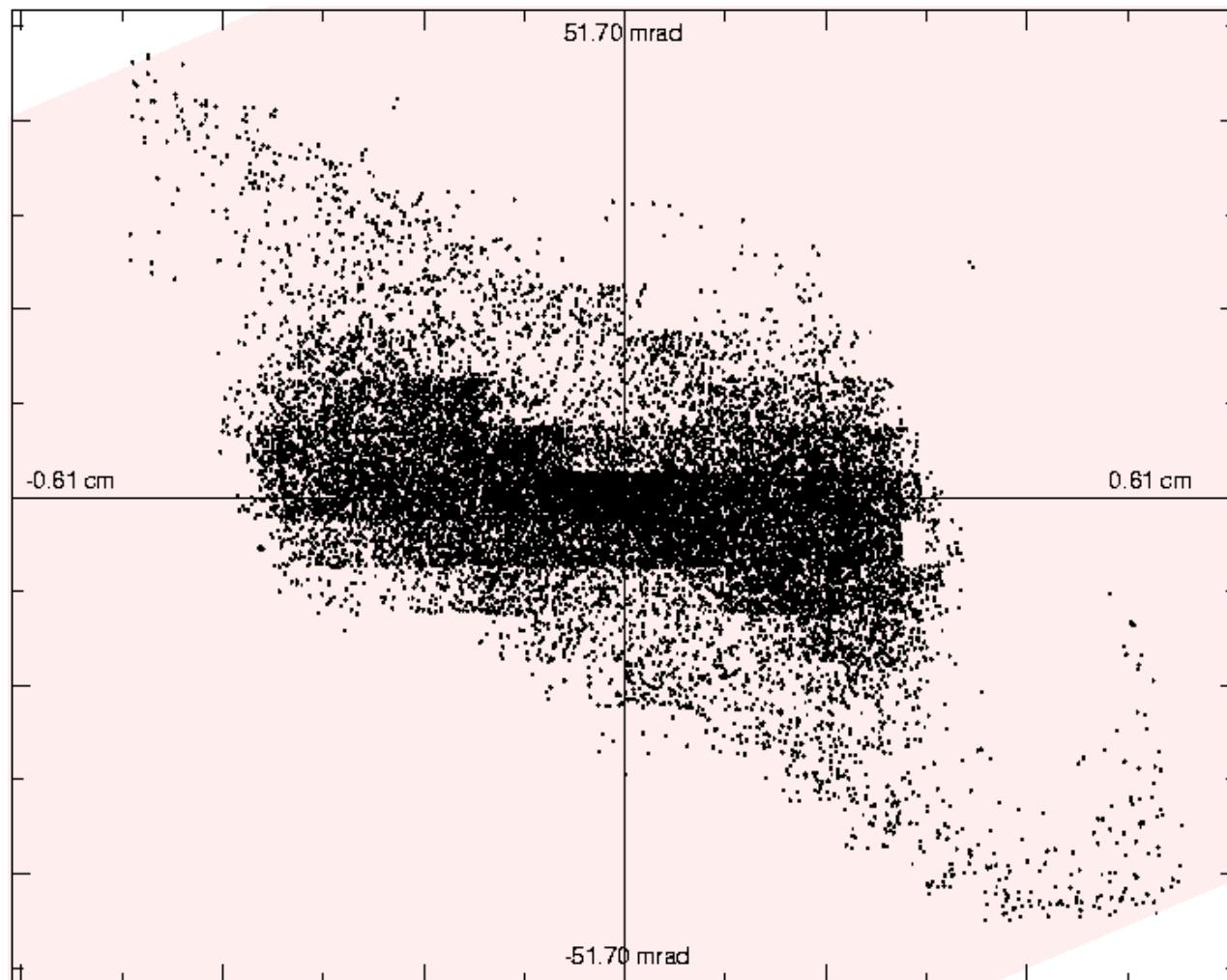
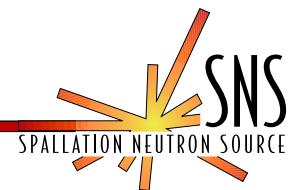
- First run-thru: center in BPMs
- Check: check for quad steering
 - resolve differences
- Emittance growth reduced when steering invoked

Emittance Device

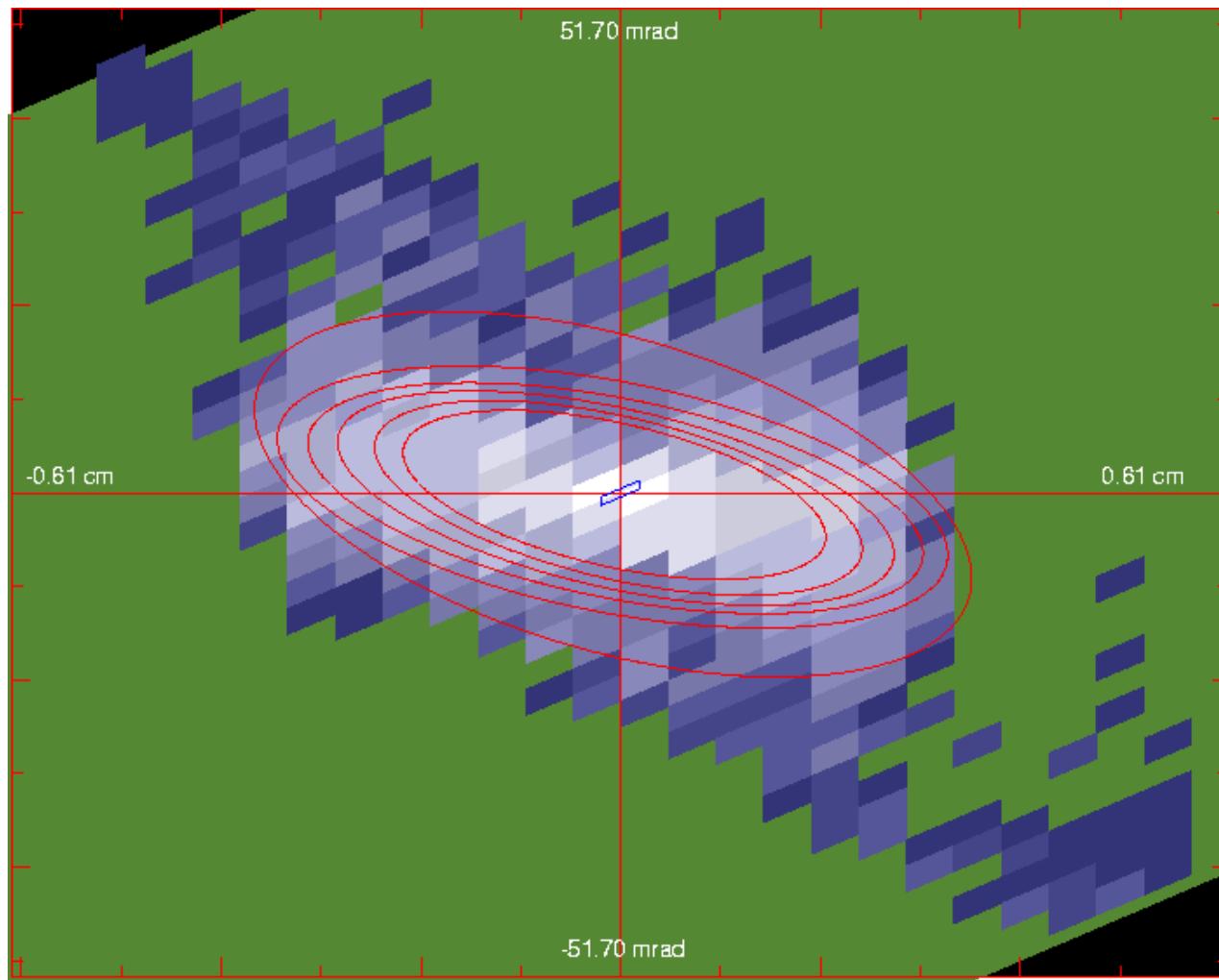


- Slit, followed by collector stack
 - 50 slit positions
 - up to 64 collectors in stack
- Resolution modeled with simulator
- Power on slit must be kept very low
- Measurement in less than 10 seconds
- Short pulse, low duty factor

Sample Input Data



Emittance Resolution



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Diagnostic Plate



- Temporary tuning device
- Used on RFQ and MEBT exit
- Requires 2 meter drift
- Equipment
 - fast faraday cup
 - expanded beam will debunch
 - emittance gear
 - low power only
 - 90 degree spectrometer

Warmup



- Voltage condition of
 - LEBT
 - RFQ
 - Rebuncher cavities
 - May require local 402.5 MHz clock
- Power condition plasma generator
- Beam tuning
 - with RFQ on, no convenient beam stop
 - may use LEBT chopper target

Issues Beyond FES



- Full FES commissioning will be carried out at LBNL:
 - Emittance device only at low power
 - We need sufficient time to carry this out
- At ORNL:
 - Recommission at 2.5 MeV
 - Carry beam through DTL tank 1
 - LANL tunes FES
 - What diagnostics, power limitation at 7.5 MeV?
 - Continued FES development necessary, especially on ion source

Issues 2



- Establish agreement on LANL beam acceptability and requirements for tuning and commissioning
- Identify differences between I&C HW and SW between LBNL and ORNL
- Establish trip limits for initial beam commissioning
 - protect chopper target, emittance box, etc.

Summary



- We have sufficient tools to commission FES at LBNL at full power.
- FES will provide wide range of beam parameters for downstream requirements
- Machine safety requirements must be carefully spelled out
- Continued FES development essential during installation phase of rest of accelerator components